



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

PB67-43001-67
Job Sheet 173182



Part No: PB67-43001-67

Job Qty: 8 ea

Part Name: 90° Blade Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-06-19 new issue DD verified by:ec IPP Rev:B 08-09-23 remove alodine and QC3
DD verified EC IPP rev B 10.09.30 per rev C dwg EC verified by:DD IPP REV:C 14.12.15 DWG REV.D DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/6/18	0.00	0.00	Start Up Large Fab-7		Cpc
110	Large Fab	8 pcs		4/9/18	0.00	11.27	Large Fab 2		Cpc
120	QC	8 pcs		4/9/18	0.00	0.00	QC9		PD 18-3-7
130	QC	8 pcs		4/9/18	0.00	0.00	QC5		PD 18-3-7
140	Packaging	8 pcs		4/9/18	0.00	0.00	Packaging3 Large Fab		D.M.L 18-3-7
150	QC21-SA	8 Ea		4/9/18	0.00	0.00	QC21		DAG

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20426AD3-4	Rivet	96 Ea (12 ea)	90-Start up Operation	F.M.136444-2
MS21075L3	Nut Plate	48 Ea (6 ea)	90-Start up Operation	F.M.137659-3
PB67-43001-147	Support Plate	8 Ea (1 ea)	90-Start up Operation	160859
PB67-43001-149-1	Side Plate	8 Ea (1 ea)	90-Start up Operation	F160862
PB67-43001-149-2	Side Plate	8 Ea (1 ea)	90-Start up Operation	F160863

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20426AD3-4	96	4,260	0
	MS21075L3	48	376	0
	PB67-43001-147	8	10	0
	PB67-43001-149-1	8	10	0
	PB67-43001-149-2	8	10	0

Part Specifications

Specifications could not be found.

Plex 2/26/18 3:30 PM Dart.Gagnon.Michelle



Container No: S048028



Part: PB67-43001-67

Job No: 173182

Serial No/Batch: S048028

Revision:

Inspector:

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Date: 03/05/16